

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 09, 2005
11:33 am


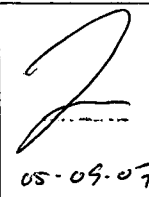

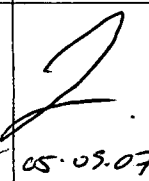
Work Order No	:	0024012	Department Code:	
Project Name	:	pB67-43001-265 ✓	Burden Flags	: NNNNNNN
Project For	:	WK538	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	pB67-43001-265	Invoice Number	:
Description	:	Teflon Bushing	Invoice Amount	: 0.00
Manufactured	:	Yes	Order Entry No	:
Amount Req'd	:	150	OE Value	: 0.00
Amount Done	:	0	Est Margin	: 0.000%
Start Date	:	08-09-05	Actual Margin	: 0.000%
Est Finish Date	:			
Act Finish Date	:			
Drawings Req'd	:	No		
Ok for Approval	:			
Approval Rec'd	:			

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00	0.00	0.00
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00	0.00	0.00
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00	0.00	0.00
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00	0.00	0.00
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00	0.00	0.00
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00	0.00	0.00
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05.09.07	2	2 part machined out of tolerance + 1 part scrapped during testing	 05/09/07	Parts destroyed	BL 05.09.07	 05.09.07	 05/09/07	 05.09.07

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 05/09/12

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

5/38

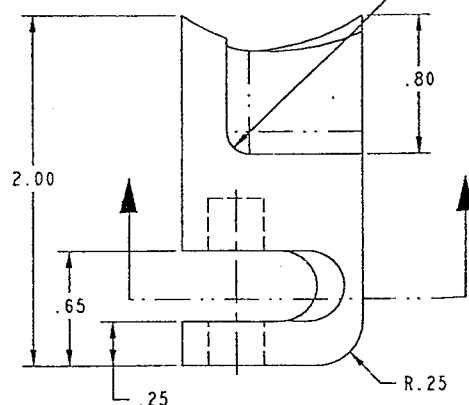
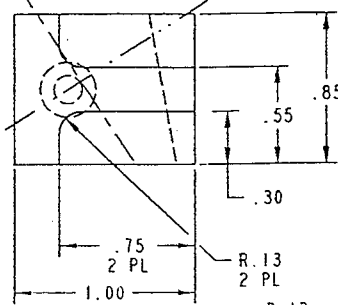
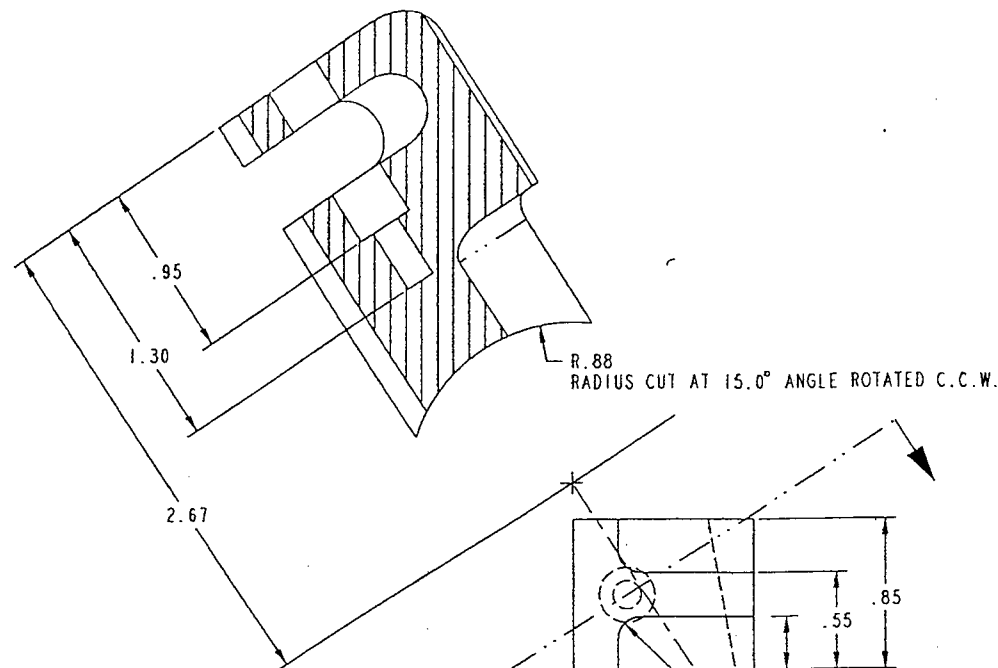
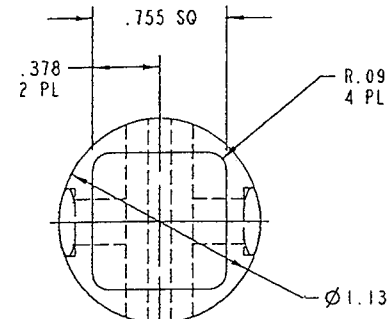
SPLIT

DART AEROSPACE LTD	Work Order:	24012 A
Description: Teflon Bushing	Part Number:	B67-43001-265
Dwg: B67-43001 Rev. B page 20	Qty:	150 147
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JK	05.06.12	150
2	MC	Turn as per Dwg B67-43001 Material: Delrin Bar Ø1.750 (M-DELRIN-R1.750) Identify for B67-43001-265	Dwg Rev: M18354 Batch: M1808	05/08/29	150
3	MC	Deburr	YD	05/08/29	150
4	QC2	Inspect parts as they come off the machine	YD	05/08/29	150
5	QC8	Second check	RG	05.09.07	147
6	ST	Identify and Stock	CL	05/09/08	147
7	AC	Cost / part: 2.27	SUC	05.09.09	147
8	DC	Close W/O 2.27 Inspect Level 21	LD	05/09/09	147

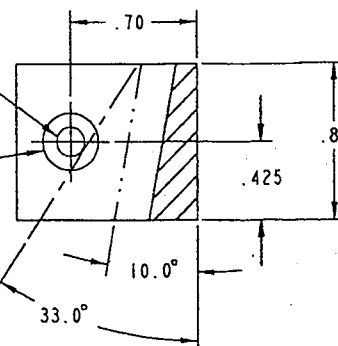
Rev	Date	Change	Revised By	Approved
A	05.07.19	New issue	KJ/JLM	[Signature]

RELEASED
11/05/07/17



NO. 21 (.159) DIA HOLE
TAP 10-32 MIN, 1.200 DEEP

5/16 (.312) DIA HOLE

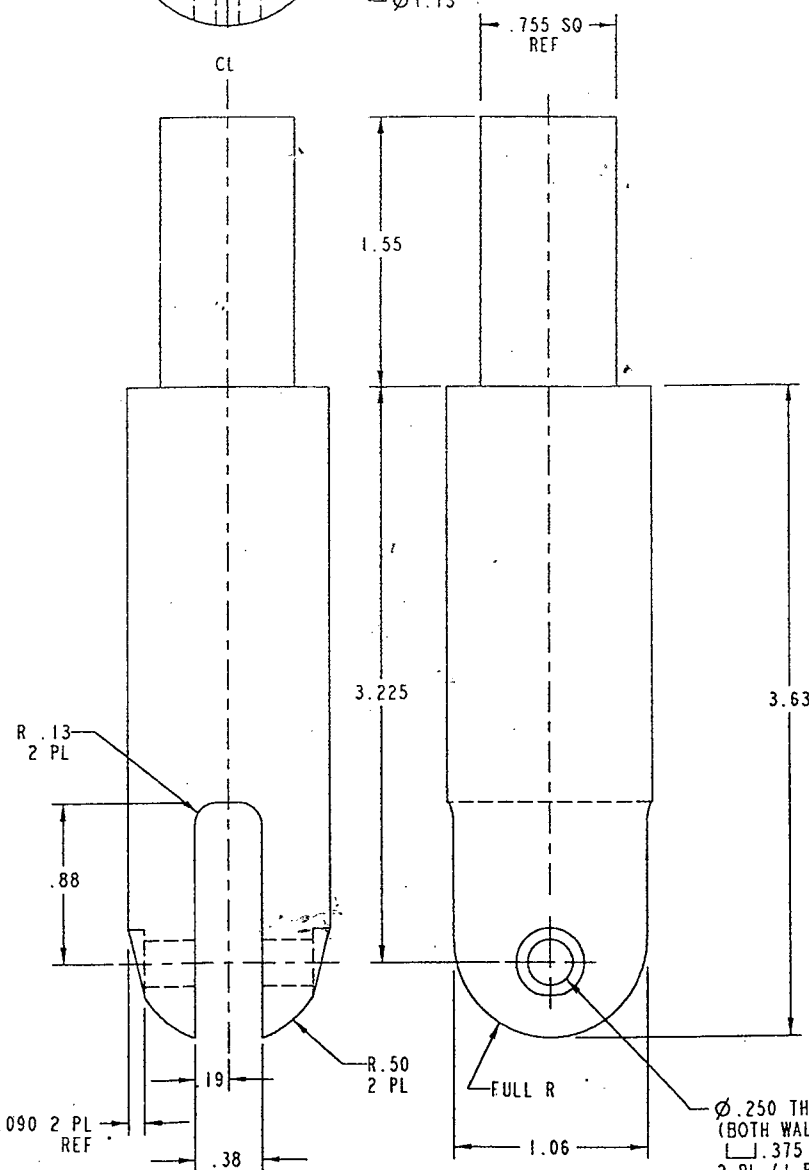


① JLM

-277 CONTOURED HINGE ARM

MATL: 1.00 SQ, 6061-T6, QQ-A-200/8

SCALE 2.000

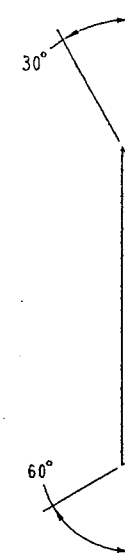
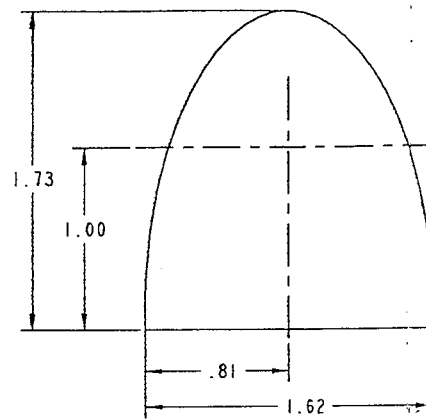


-345 CLEVIS (COMMERCIAL VER)

SCALE 2.000

MAT: 2024-T3 AL, SEE -145

QQ-A-200/3



① -233 OUTER TUBE PARTIAL ENDCAP

MATL: .063 THK, 6061-T6, QQ-A-250/11
SCALE 2.000

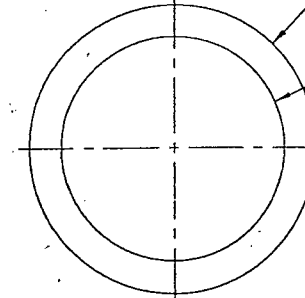
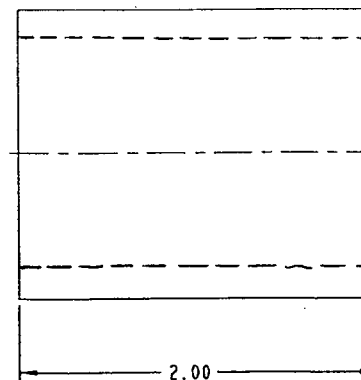


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RETURN TO
ENGINEERING

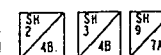
UNCONTINUED COPY
SUGGESTED AMENDMENT
CUT NOTICE

WORK ORDER
NO. 24012



⑧ -265 TEFLON BUSHING

MATL: TEFLON DELRIN
SCALE 2.000 (ACETRON GP POM R1730)



PREMIER AVIATION, INC.
2621 Aviation Parkway, Grand Prairie, Texas 75052

SIZE CODE IDENT NO. DWG NO. REV.
D OSUV8 B67-43001 B

SCALE: WT: SHEET 20 OF 45

ORIGINAL